

Nanotechnology *for* Future Electronics and Photonics

Xuan Quyen DINH^{1,2}

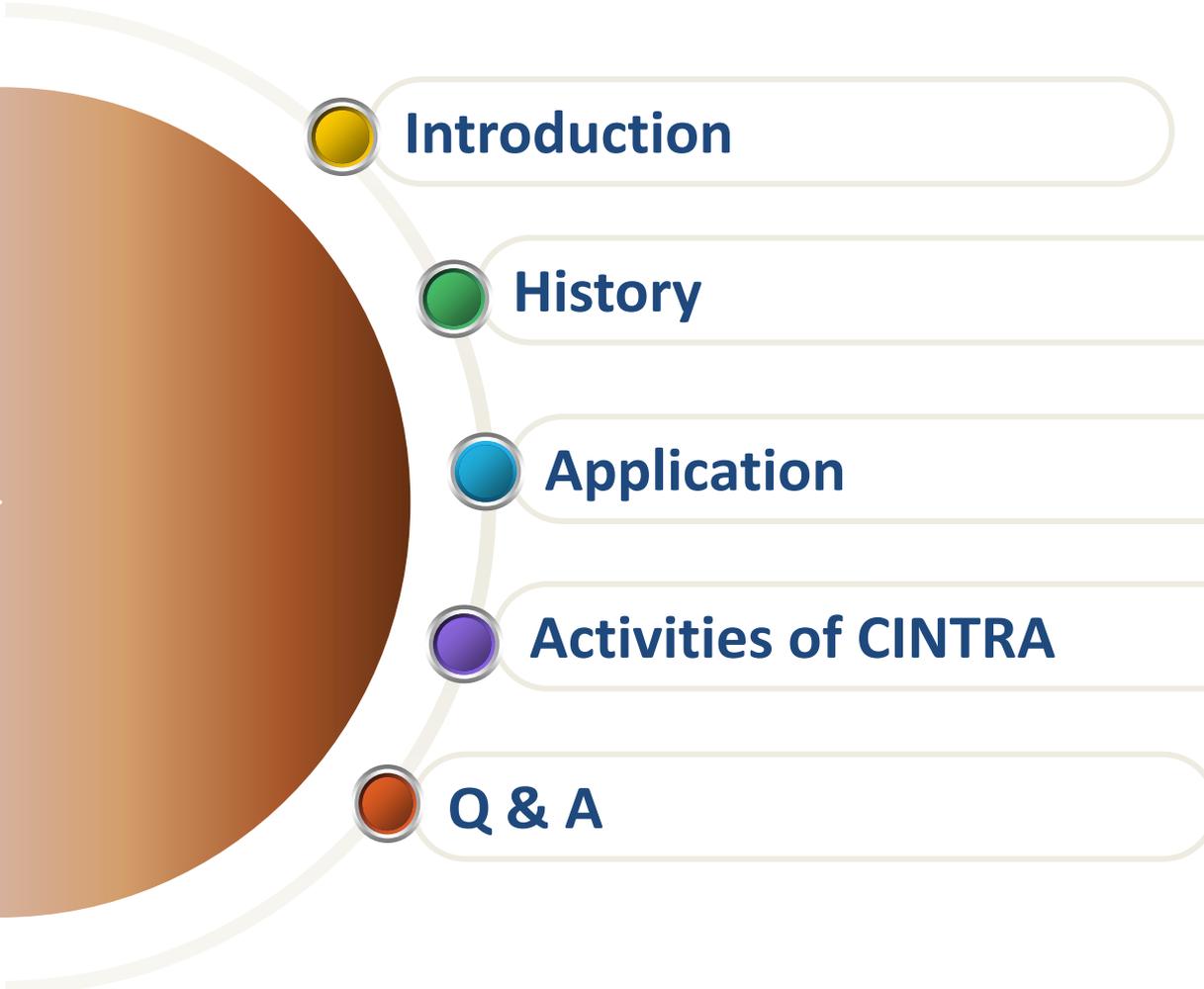
- 1) Thales R&T Singapore, Thales Solutions Asia Pte Ltd
- 2) CINTRA CNRS/NTU/Thales Research Alliance, UMI3288, Singapore
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6th AURA Workshop
Hanoi, 18 October 2016



THALES

Summary of Presentation



Introduction

History

Application

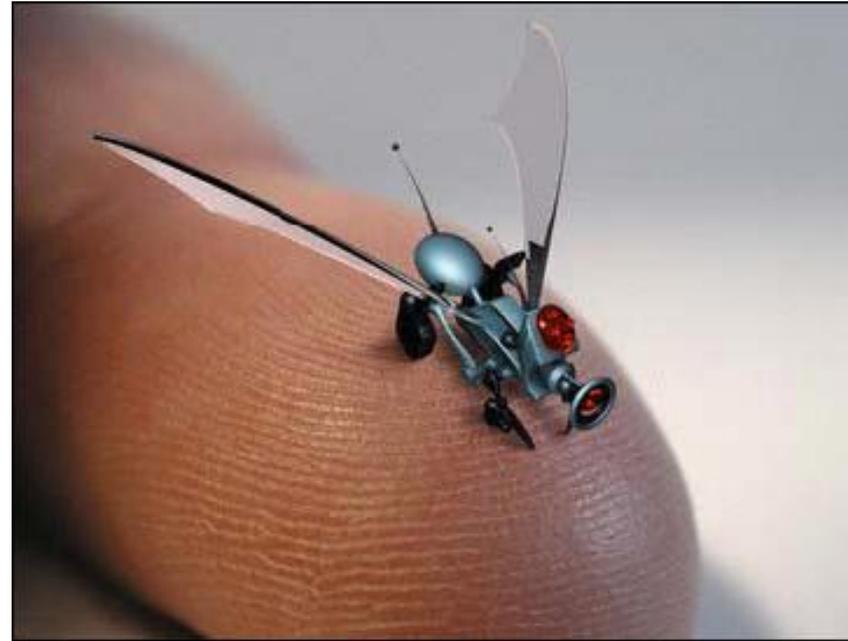
Activities of CINTRA

Q & A

Introduction of Nanotechnology

Nanotechnology is the art and science of manipulating matter at the nanoscale (down to $1/100,000$ the width of a human hair) to create new and unique materials and products.

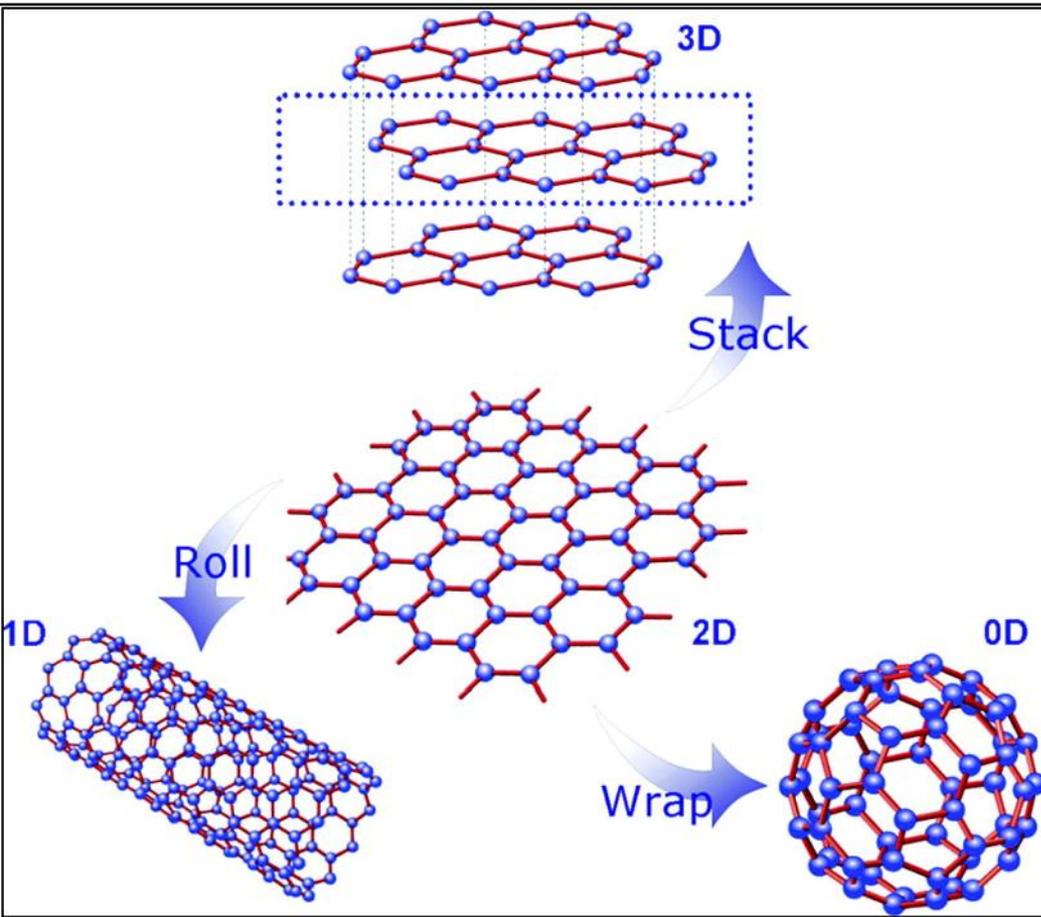
Nanotechnology has enormous potential to change society.



An estimated global research and development investment of nearly \$9 billion per year is anticipated to lead to:

- new medical treatments and tools;
- more efficient energy production, storage and transmission;
- better access to clean water;
- more effective pollution reduction and prevention;
- and stronger, lighter materials and many other uses.

Why Size Matters?



0D fullerene • 1D CNTs • 2D graphene • 3D foam

A U.S. silver dollar contains **26.96 grams** of coin silver having diameter of about **40 mm**, and has a total surface area of approximately **27.70 cm²** (square centimeters).

If coin silver diameter \sim **1 mm**:
the total surface area \sim **11,400 m²**

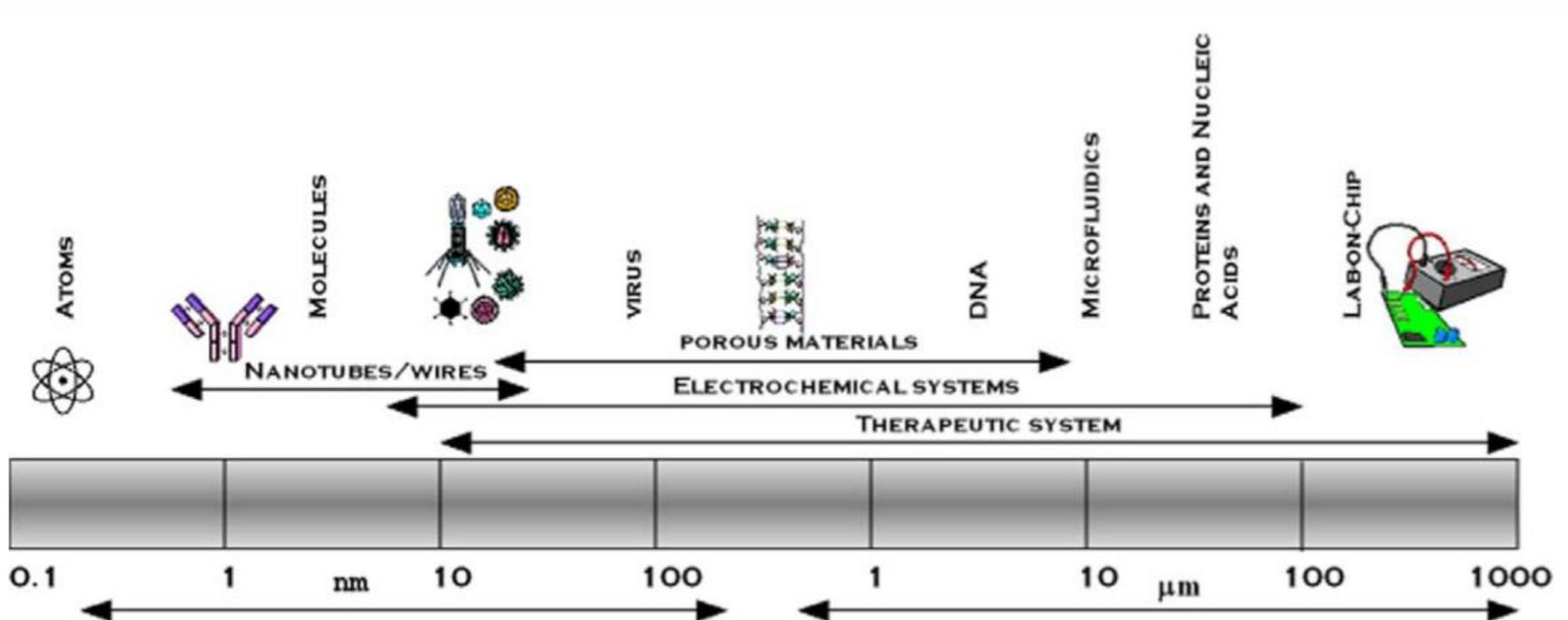
If now having **1 nm** particles of silver:
the total surface area of those particles
is \sim **4.115 million times**
greater than the surface area of the
silver dollar...!

<http://www.nanowerk.com>

Introduction of Nanotechnology

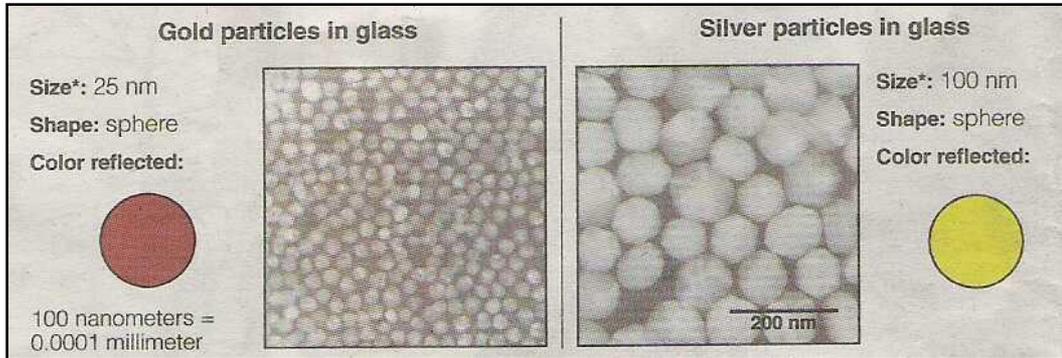
Nanotechnology is being applied to almost every field imaginable, including:

- Electronics ● Magnetics ● Optics
- Information technology
- Materials development ● Biomedicine

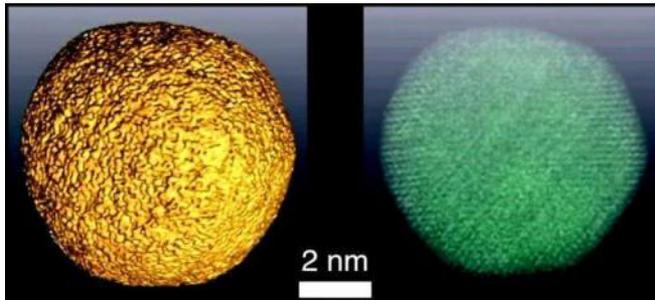


Stained Glasses

The “first nanotechnologists” worked in the middle ages:

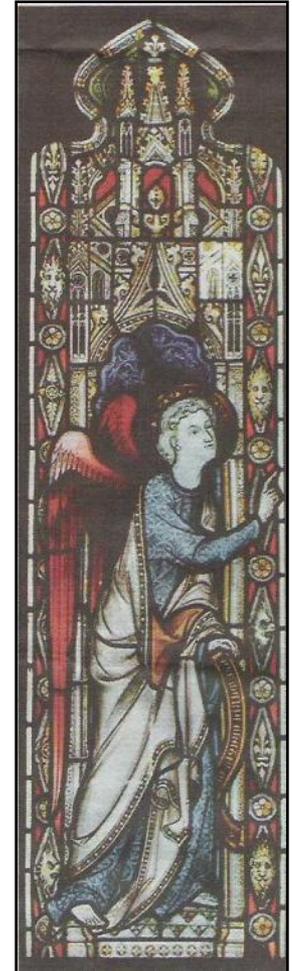


→ stained glass: nanoparticles of gold and silver in glass

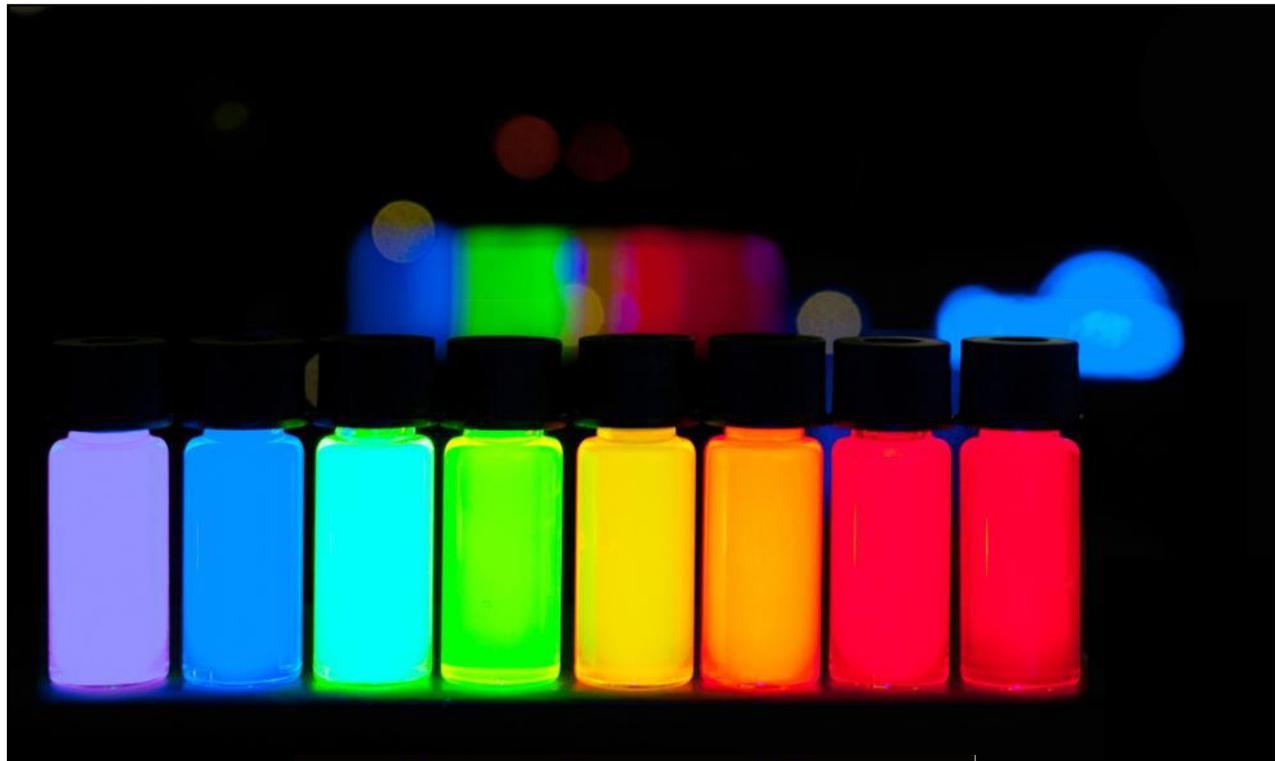


Creation of Nanowire a new challenge in modern age!

<http://nano--tech.blogspot.sg/p/history.html>



Nanocrystals

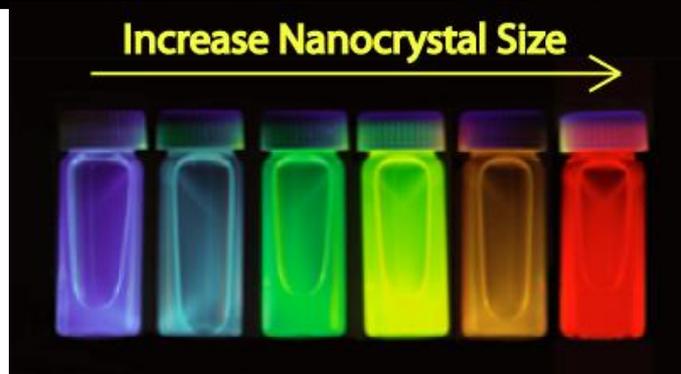


$$E_g(\text{QD}) \approx E_{g0} + \frac{\hbar^2 \pi^2}{2m_{\text{eh}} R^2}$$

$$m_{\text{eh}} = \frac{m_e m_h}{m_e + m_h}$$

m_e = effective electron mass

m_h = effective hole mass



Nanocrystals:
Band-gap Engineered
Semiconductor Materials

Summary of Presentation

Introduction

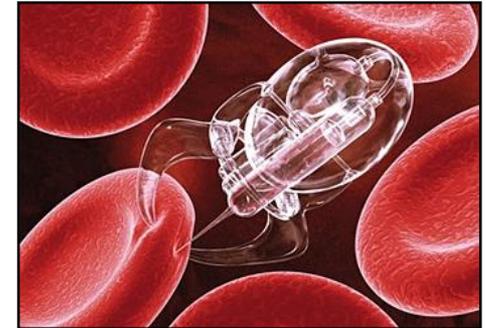
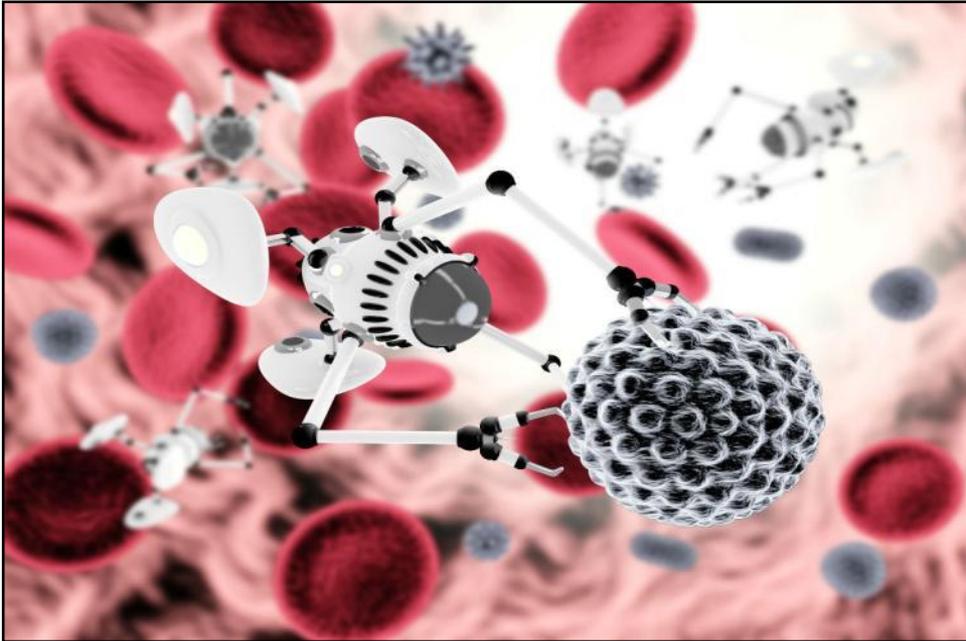
History

Application

Activities of CINTRA

Q & A

Example of what could be achieved: Smart Pill or Smart Drug



Pictures from: <http://www.deluxebattery.com>

This is an instrument that can be swallowed and tracked by another computer or electronic device. They have TV cameras to capture images of our insides that we can then see from the computer connected with the pill. Magnets can also guide the pills. This could help the pill locate tumors or polyps that could be harmful to humans.

Summary of Presentation

Introduction

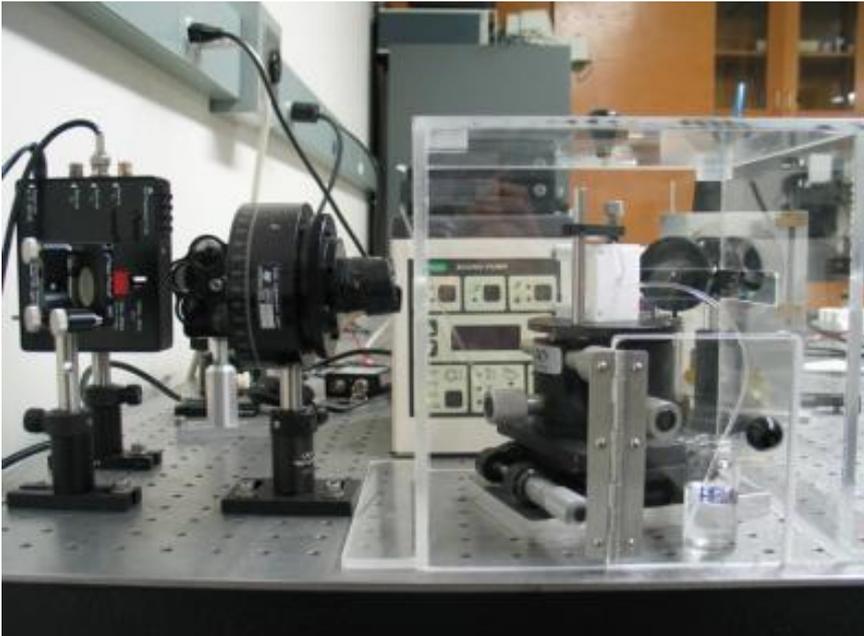
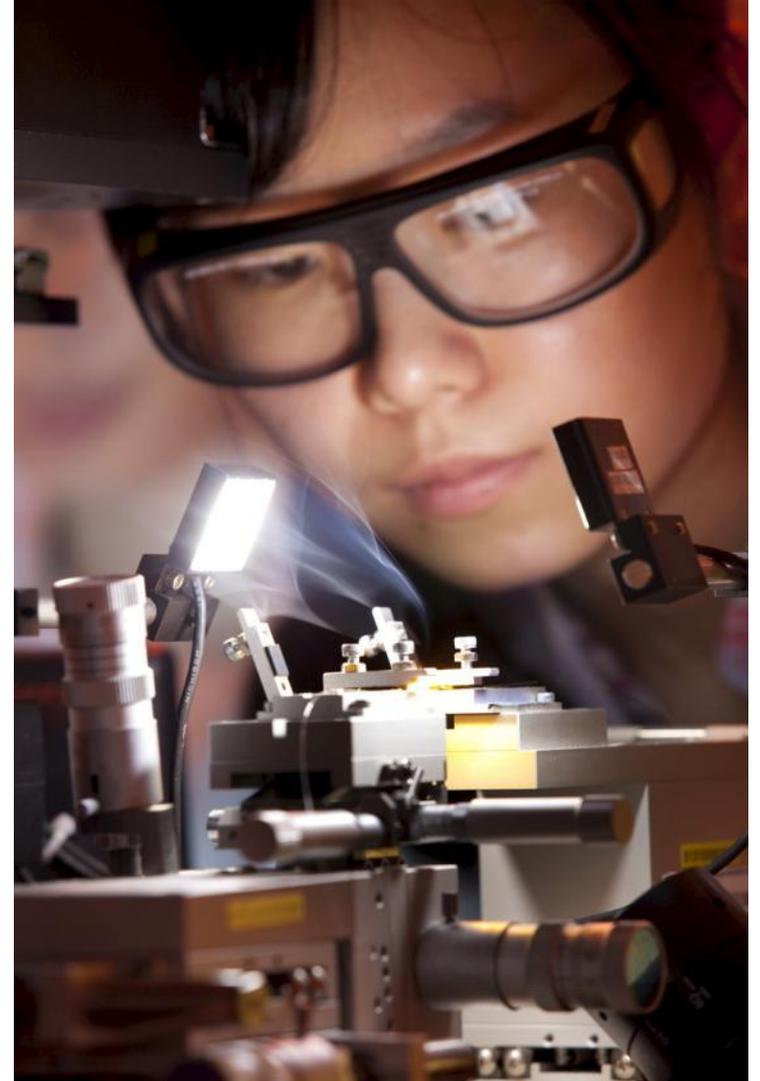
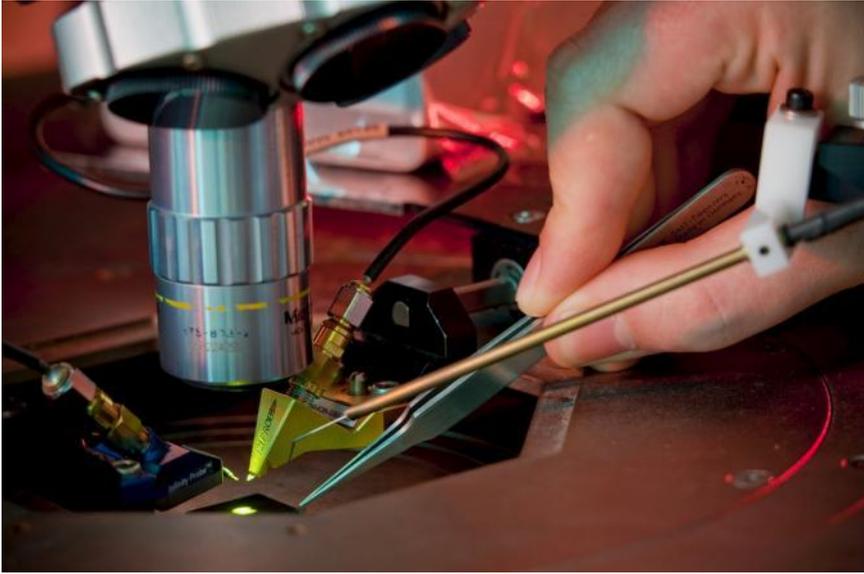
History

Application

Activities of CINTRA

Q & A

CINTRA work



Work developed in CINTRA: 1D Carbon Based Materials

TECHNOLOGICAL EXPERTISE IN CARBON NANOTUBES (CNTS) GROWTH

- MWCNT and SWCNT growth capabilities on different substrates (eg. Si, SiO₂, metals, etc)
- CNT diameter (~1-350nm), CNT density (1x10¹⁴CNTs/m² TCVD, 1x10¹²CNTs/m² PECVD)
- High aspect ratio (1:25) CNTs growth on patterned surface

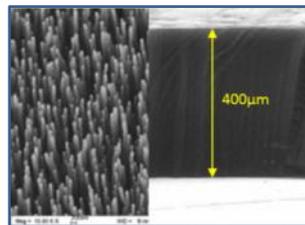
Growth Methods

- PECVD
- TCVD

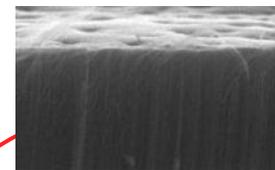


Materials

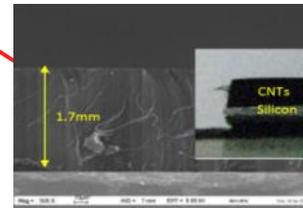
Vertical Aligned CNTs growth Length
25μm(PECVD), 400μm (TCVD)



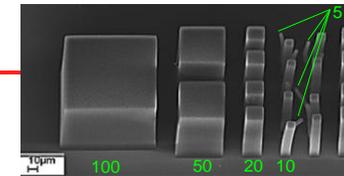
SWCNTs Length ~ 220 μm



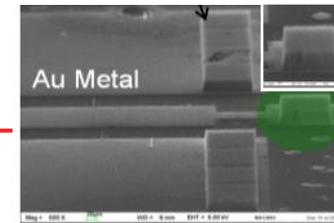
Ultralong MWCNTs
Length up to 1.7 mm



High Aspect Ratio CNTs

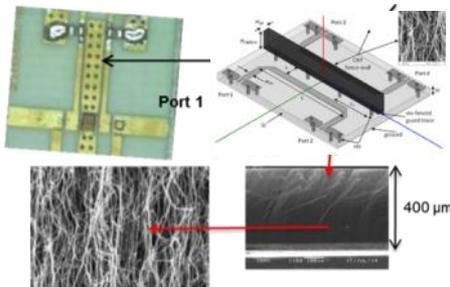


CNTs on Metals
- Au, Al, Cu, Pt



Pls: Tay Beng Kang, Shen Zexiang

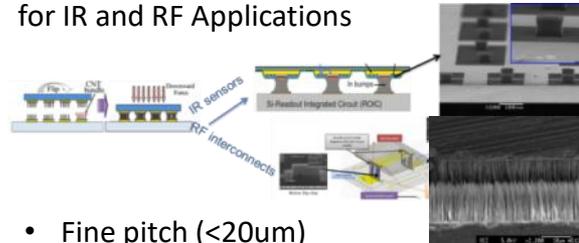
CNT Fence-wall for RF Isolation



- Size and weight reduction

APPLICATIONS

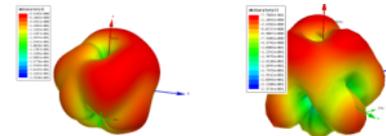
Flip Chip Carbon Nanotubes Bump
for IR and RF Applications



- Fine pitch (<20μm)
- Low Temperature CNT growth (400°C)

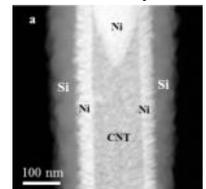
Collaboration: III-V lab and XLIM

Nanoantenna



- Wireless millimeter wave interconnect

Si@Ni@CNT
for Lithium Ion
Battery

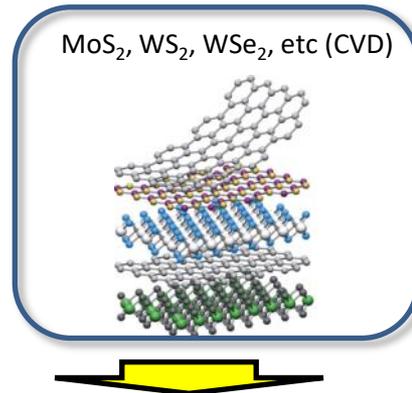
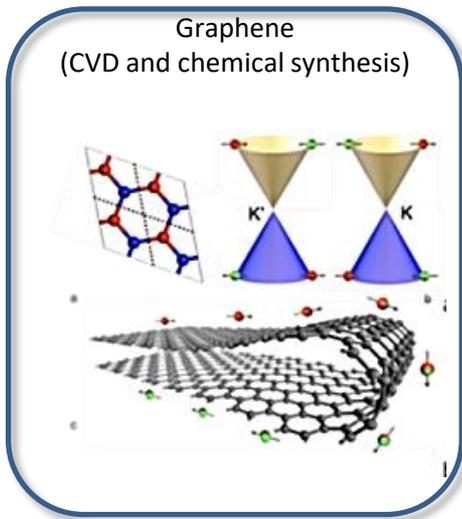


- Anode material
- Accelerated charge transport

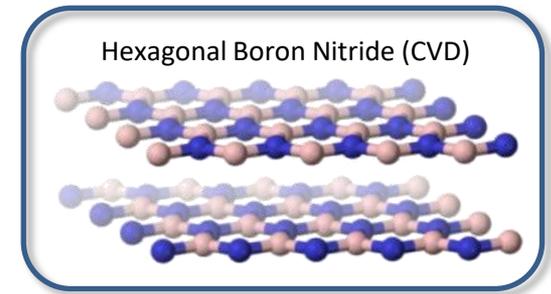
2D Nano Materials

- Graphene, h-BN, MoS₂, WS₂, WSe₂
- **Possible integration of 2D materials into Van der Waals Solids – VdW eg. Graphene on h-BN, WS₂ on MoS₂**

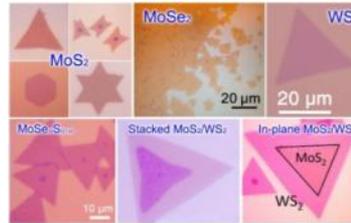
Materials



Pls: Liu Zheng, Edwin Teo, Tay Beng Kang

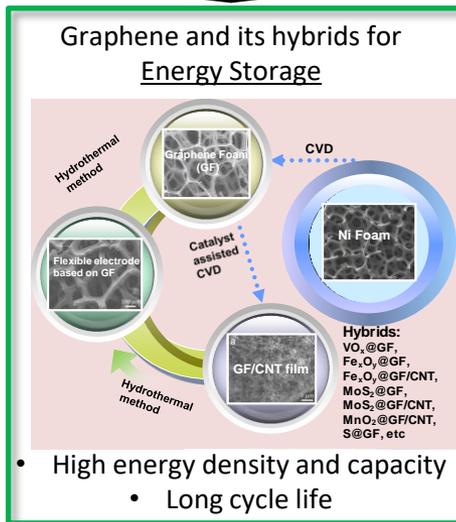


High quality and large size 2D materials, bandgap tuning

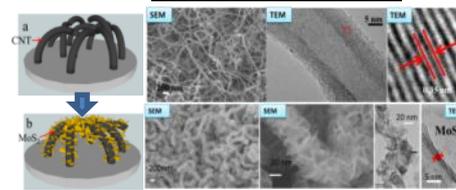


- For Gas and Infra-red Sensors
- High sensitivity, small size and low power

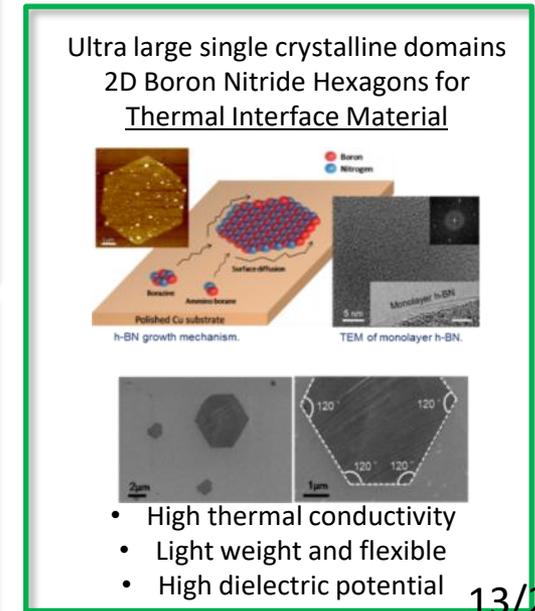
Applications



MoS₂@CNT network Anode material for Lithium Ion Batteries



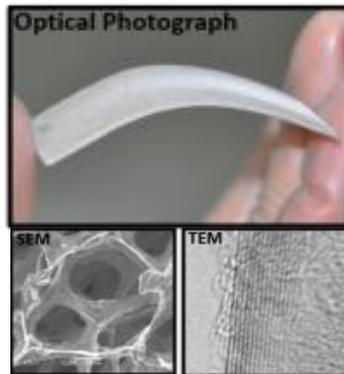
- Enhanced structural stability of anode
 - Superior rate capability



Architecting 3D nano structures from 1D and 2D nano-materials

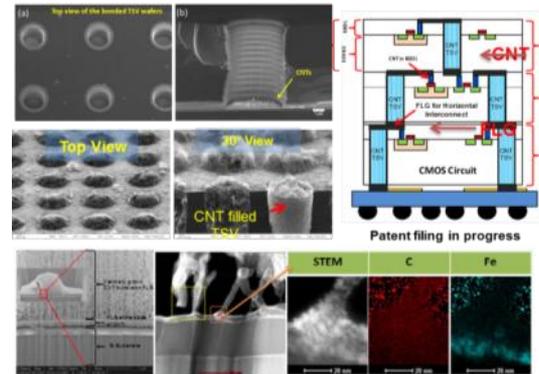
Pls: Edwin Teo, Shen Zexiang, Tay Beng Kang, Liu Zheng

3D Boron Nitride for Heat Spreader and Thermal Interface Material



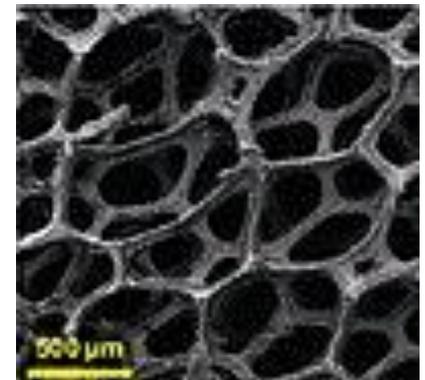
- High thermal conductivity
- EM compliance for RF components

3D Heat Channeling via Through-Silicon-Vias in Device Packaging



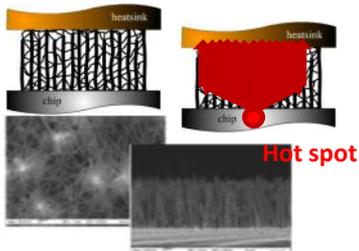
- Reduced electrical / thermal contact resistance
 - 3D electrical and thermal channeling

3D Metal-Graphene-Nanotubes Multifunctional Hybrid Material for Energy Storage



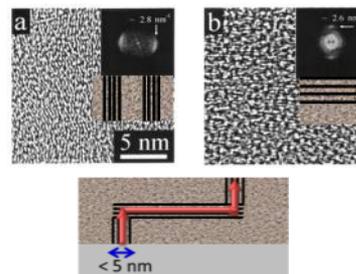
- Unique structure electrodes

Next Generation Thermal Interface Material 3D Carbon Nanotubes (CNT) Network



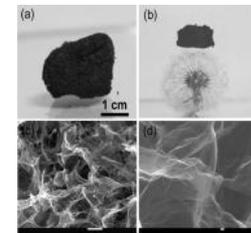
- 6 times higher thermal conductivity than copper
 - Improved array strength
 - Multi channel for thermal conduction

Nano-Crystalline Graphitic (NCG) Carbon 3D nanosteering



- Combination of electrical and thermal excellence in a single material

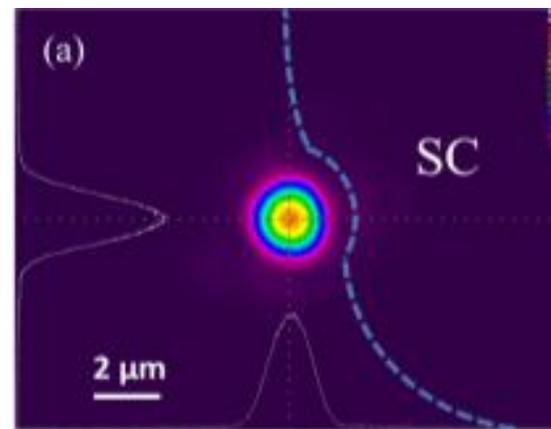
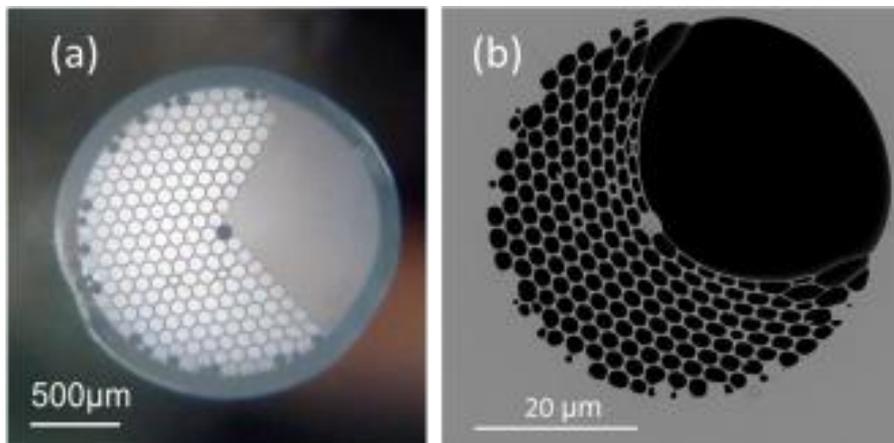
rGO (reduced graphene oxide) Aerogel



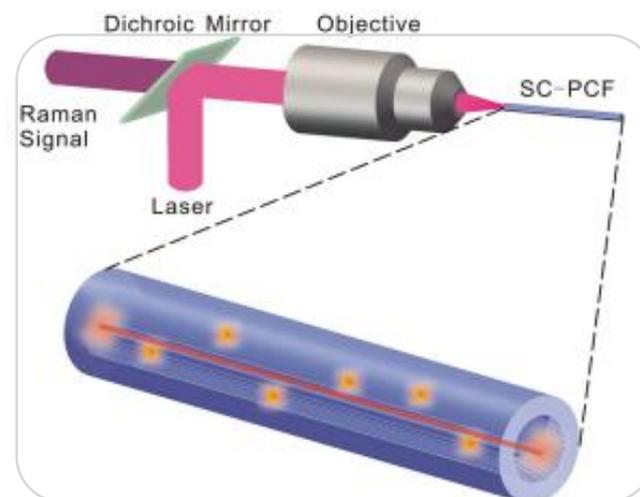
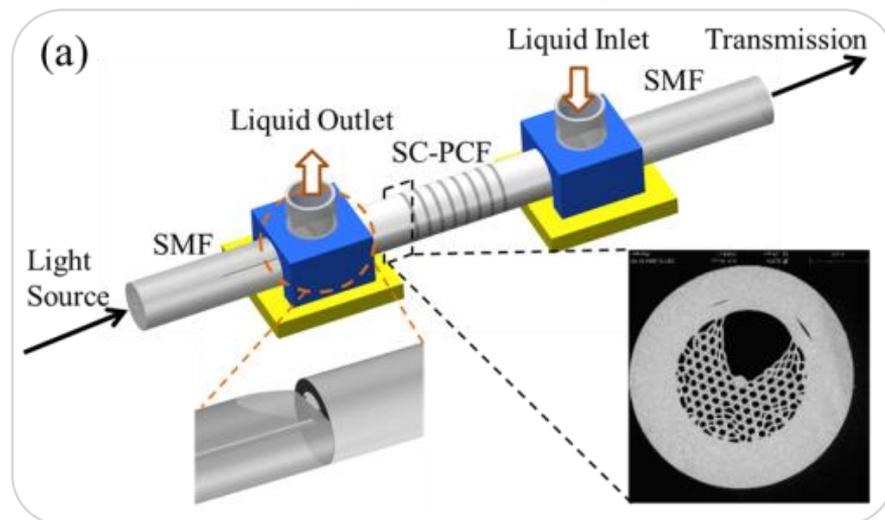
- Extremely low density, ultra light
 - High strength and flexible
- High thermal conductivity and electrical insulator
 - Light weight heat spreader

Side-Channel Fiber for Optofluidic Devices

Partners: XLIM Limoges FR and SBIC-A*STAR Singapore



Pls: Wei Lei, Shum Ping, Dinh Xuan Quyen



Specialty Fibers

Achievements

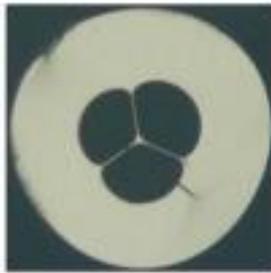
Specialty Fiber for Photon Triplets

Funded by
Singapore MOE Tier 2
2014-2017

Partner: XLIM Limoges FR

Project title:

Novel Photonic Devices for Third-order Parametric Downconversion

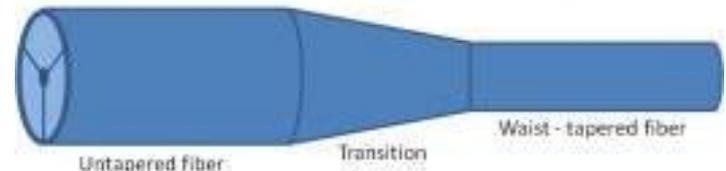


(a)



(b)

To demonstrate the feasibility of third-order parametric downconversion (TOPDC) at infrared wavelength for generating photon triplets in phase-matched optical fibers.



Pls: Shum Ping, Georges Humbert

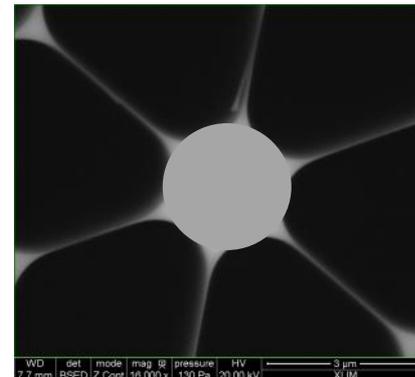
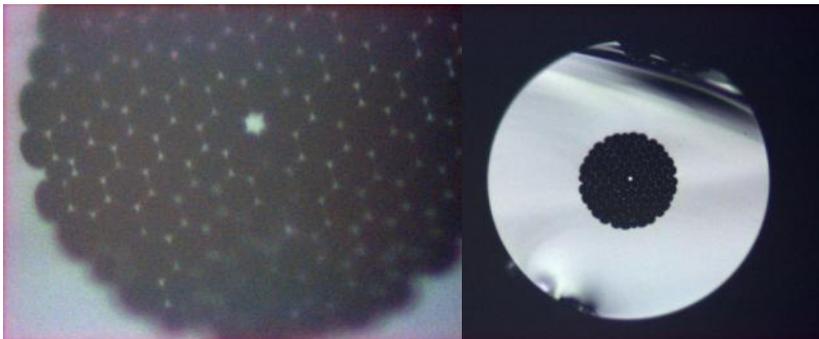
ID : Photon3 PCF1 band 7

Length: 150 m

O.D.: 198 μ m

Contact: Georges Humbert

Date : 19 09 2016

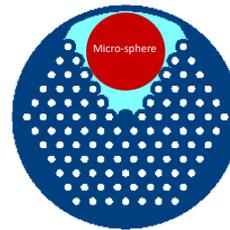
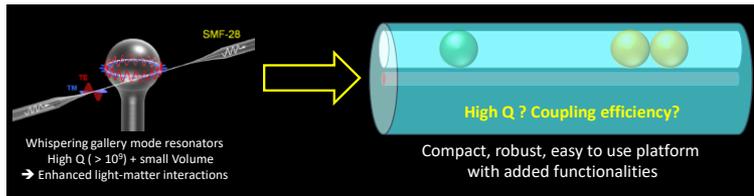
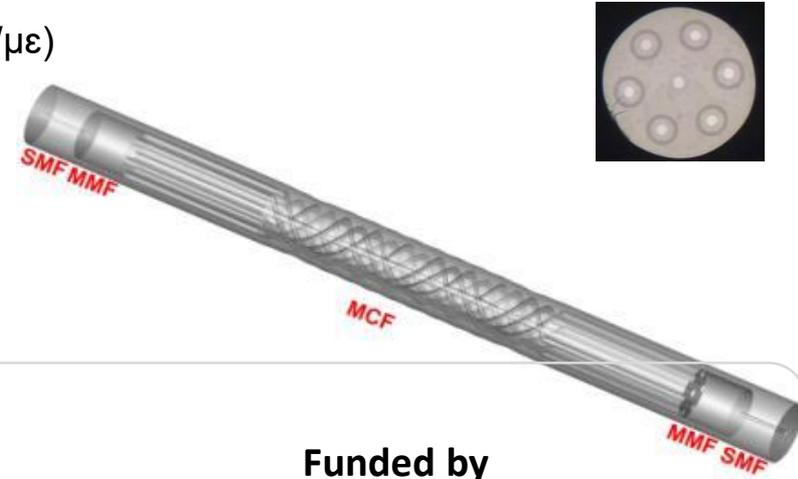
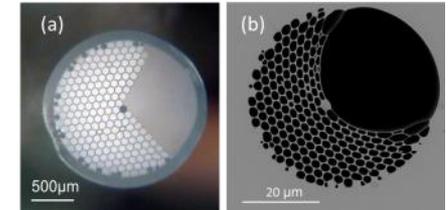


Fiber-based Sensors

Achievements

Partner: COFT-EEE

- Side-channel PCF optimized for guiding 632 nm laser: successfully designed & fabricated by CINTRA & XLIM joint work. New design and performance identified • Patent under discussion
- SC-PCF being used • at SBIC, giving very strong SERS enhancement • and at EEE, giving sensitivity of 1042 nm/RIU
- Dual-concentric-core fiber (DCCF)-based curvature sensor immune to temperature and strain. High repetitivity.
- Ultra sensitive temperature (290nm/°C) & strain sensor (701 pm/με) achieved with selective infiltration



Funded by
Singapore MOE Tier 1
2016-2019

Pls: Dinh Xuan Quyen, Shum Ping, Georges Humbert

Fiber-based whispering gallery mode
microsphere resonator for sensing

Mid-IR Photodetector

Nanotechnology and Space

Achievements

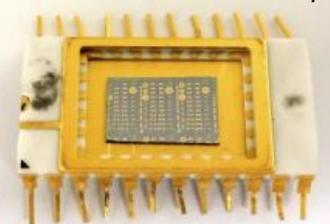
Collaboration: NTU-EEE, III-V lab and TAS

➤ Growth and characterization of InAsSb based heterostructure infrared photodetectors with metallic structure for photoresponse enhancement

➤ SPP enhancement of p-i-n photodetector observed at room temperature and a new model proposed for detection mechanism

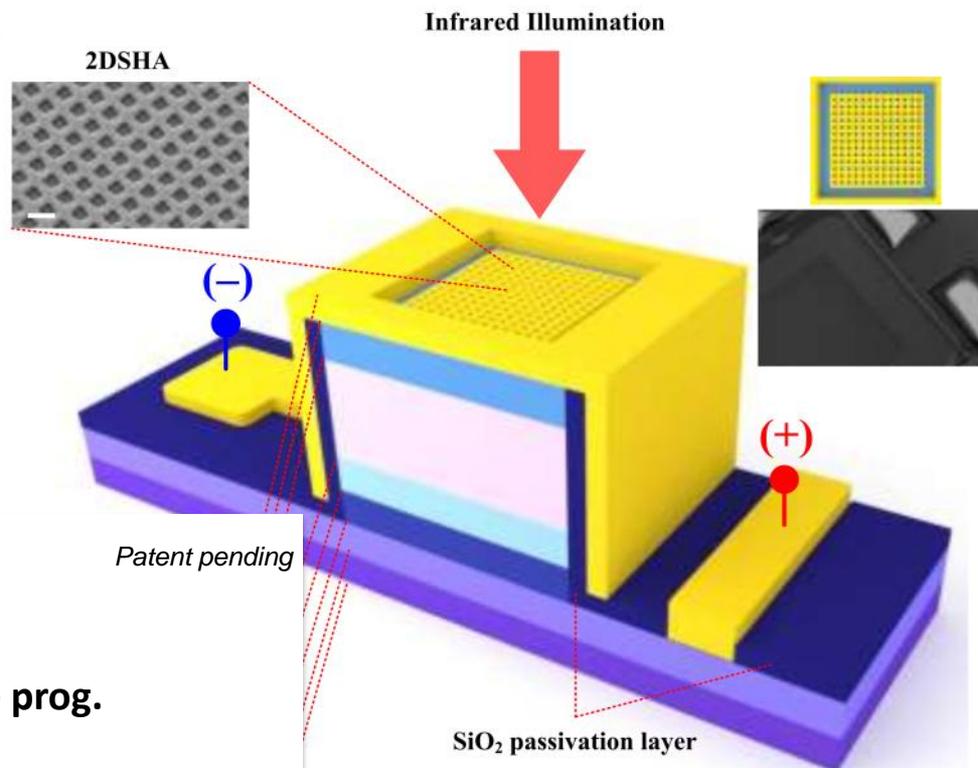
PI: Zhang Dao Hua

Mid-IR Photodetector Chip



EEE • CINTRA • III-V lab
collaborative achievement in 2016

Funded by
Singapore EDB Satellite prog.
2013-2016

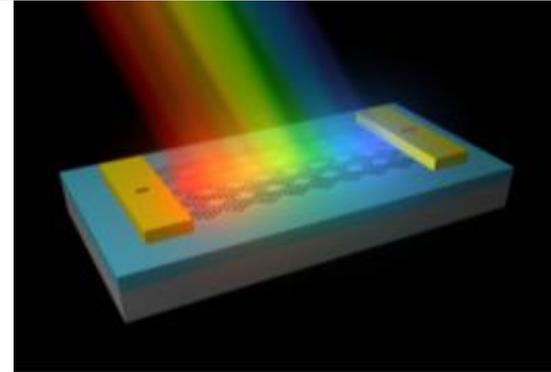


❑ Achievements

Collaboration: NTU-EEE, III-V lab, TRT FR, Paris 7

❖ Infrared photodetector and device

- Graphene p-n junction wideband photodetection
- Integration of IR detector array & CMOS circuit
- Mid-IR camera prototype for Space missions (with TAS)



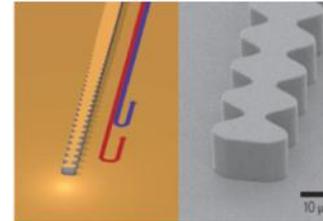
Graphene broadband photodetector

PIs: Wang Qijie, Zhang Dao Hua

❖ QCL-based component

- QCL-based mid-IR frequency comb
- Plan to make a portable SPR sensing system

Mode locked QCLs



Double-chirped Mirrors

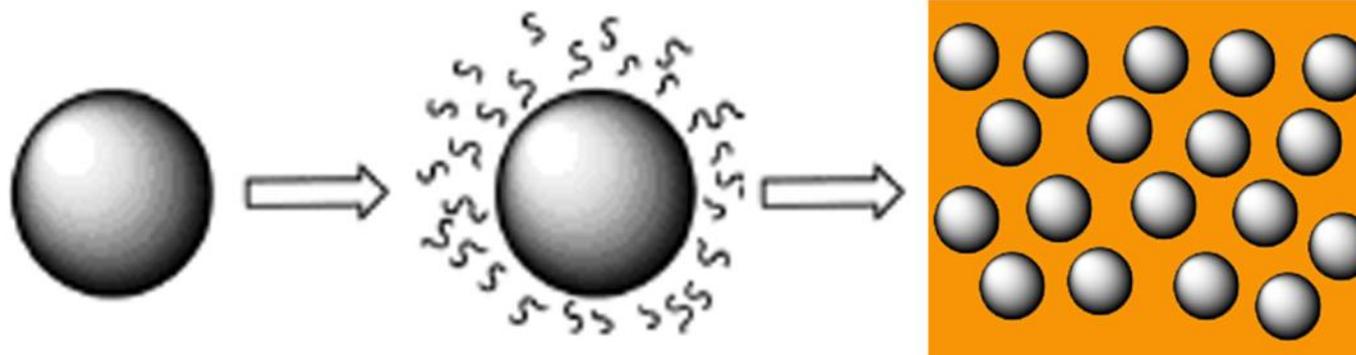


Partner: III-V lab

On-chip Hybrid Source for Optical Processor

To be achieved

Collaboration: UTT Troyes FR (ANR-NRF project)



On-chip hybrid source for optical processor

PIs: Renaud Bachelot, Sun Xiaowei, Dinh Xuan Quyen

- ❖ Ultracompact functional integrated optics
- ❖ New hybrid source directly integrated in the waveguide
- ❖ For future electrically controlled optical microprocessor

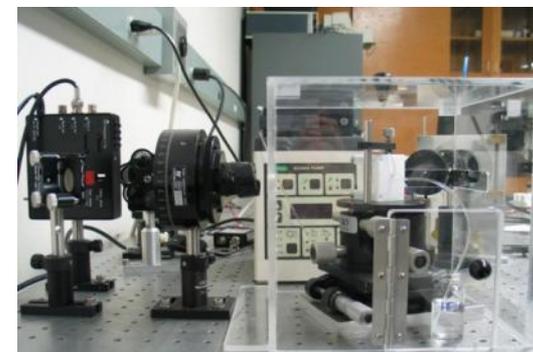
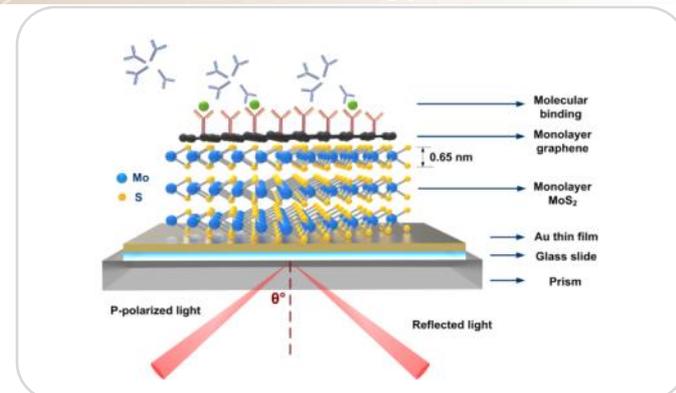
Funded by
1st ANR-NRF joint grant
2016-2019

Surface Plasmon Resonance Sensors

Achievements

Collaboration: Shenzhen Univ., IEMN

- Graphene-MoS₂ hybrid structures for ultra-sensitive detection of molecules at very low limit of detection 100 aM (world best)
- New paper published in *Nature Sci. Reports* 16 June 2016
- Compared to commercial ones, this home-built sensor collected the phase information from the reflected light where the signal change is 3 orders more sensitive than the angular ones
- The research has been selected as the top spotlight of 2016 in Nanowerk - leading nanotechnology website, as it is the first study on the phase singularity of graphene SPR



Work Plan

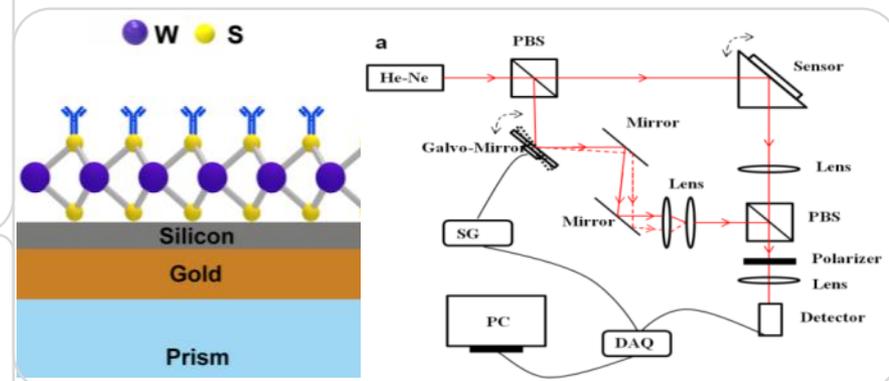
Pls: Yong Ken Tye, Zeng Shuwen

❖ SPR Sensors

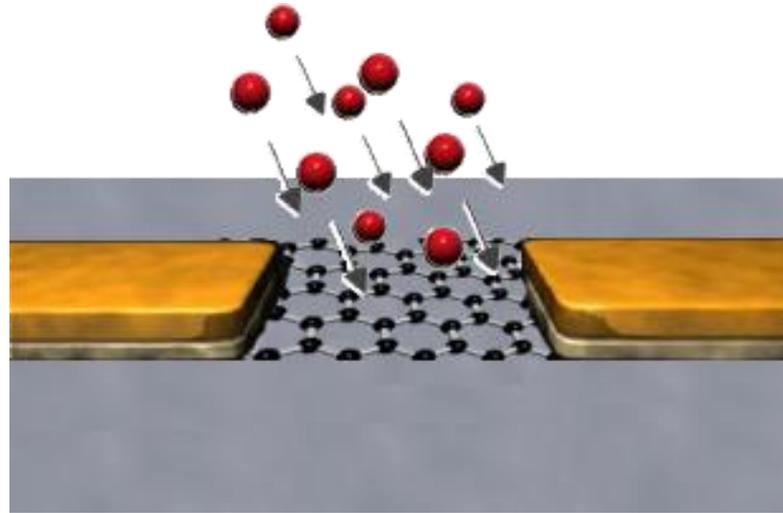
- Thin film-based high sensitivity SPR sensors
- Graphene enhanced SPR fiber-optic sensor
- Microfluidic-SERS devices for single-molecule detection
- Plan to make a portable SPR sensing system

❖ Nano-Plasmonics and NanoOptics

- Flat lens based on plasmonic metasurfaces



Graphene as Nanosensor



PI: Zhang Qing

For gas detection and environmental monitoring

High sensitivity of graphene to gas molecules:

Unusual carrier density dependent conductivity, minimum quantum conductivity

Possible chemical modification of graphene

III-N NW based MOSFETs and sensors (with IEF & LPN)

To explore the potential of high-k dielectric III-N NW MOSFET as a solution to integration with CMOS technology and

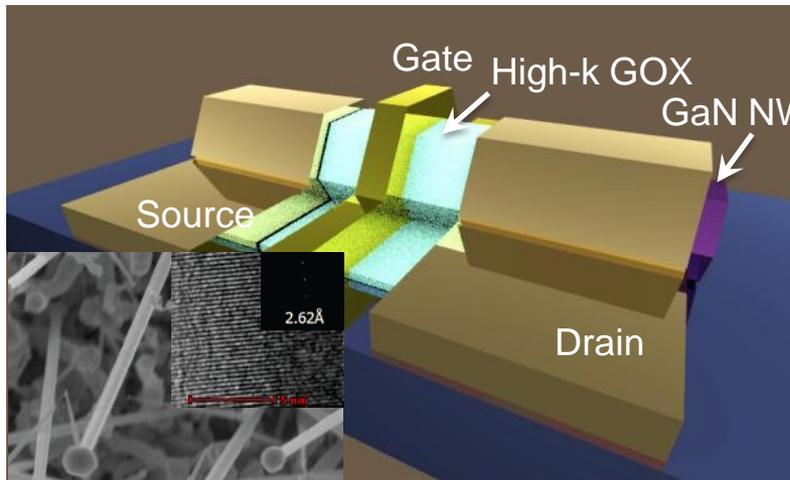
To realize multi gas sensing detection (CO, CO₂ and NO_x) working in harsh environment based on GaN nanowires

The project includes:

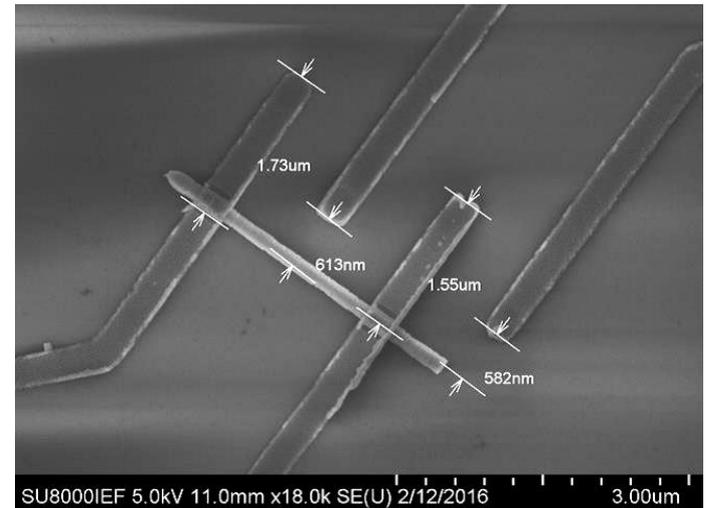
1. Synthesis of high quality metal free catalyzed III-N NW
2. Deposition ALD high-k dielectrics on GaN
3. A CMOS compatible fabrication process

The project includes:

1. A optimized shell oxidation for targeted gases
2. High thermal resistivity devices
3. NW-array multidetection from raw signal



Schematic of GaN NW high-k MOSFET - Single crystal Ge-catalyzed GaN NW grown by LPCVD (Inset)

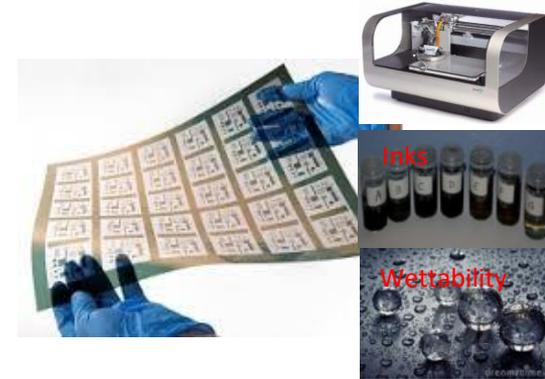


GaN NW based gas sensor with horizontal topology fabricated using electron beam lithography

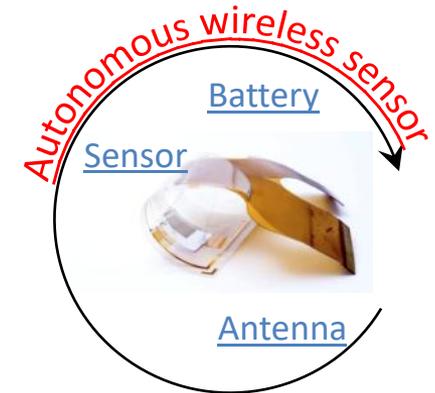
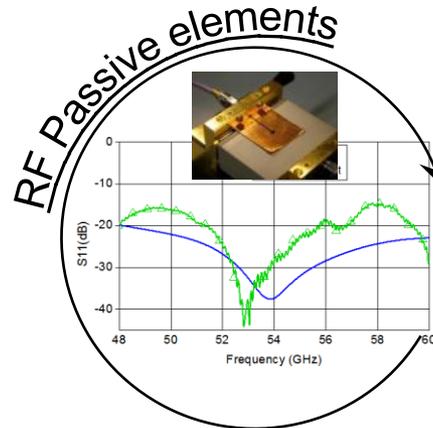
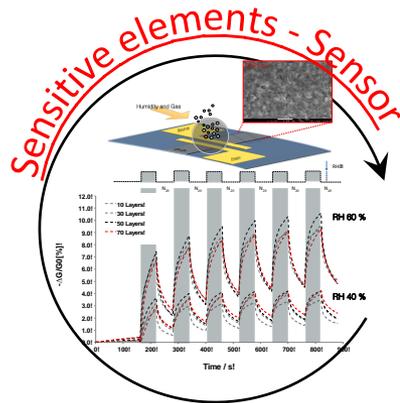
PI: Wang Hong

Flexible Electronics

- **ADVANTAGES** : Low cost, fast prototyping, conformable...
- Ink Printing technology of nanomaterials
 - CNTs, graphene, polymer, composites, metallic ...
- Printing on different substrates
 - Paper, PET, Kapton, Silicon, Elastomer ...



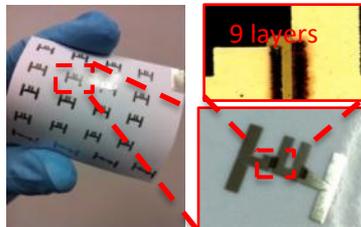
APPLICATIONS



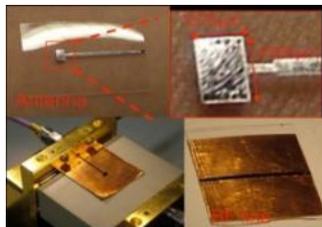
PIs: Philippe Coquet, Zhang Qing



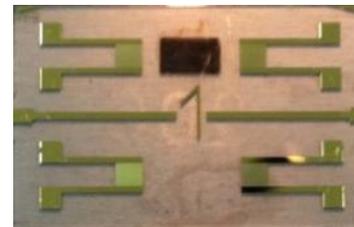
Humidity Sensor on paper



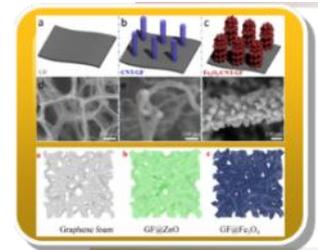
Resonator based CNT on paper



Stretchable millimeter devices



Printed SAW sensor



Fe₂O₃ @ GF/CNT for Energy Storage

Nanotechnology
will very soon be
a part of every area of
our lives

